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5125425

D2571
Job Sheet 185933



Part No: D2571

Job Qty: 2 ea

Part Name: Saddle, Fwd, Out



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/18

Job Tracking No:

Due Date: 11/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV F IPP: I 02.10.02 Re-format; Change to Dwg Rev. D & incorporated D2572 KJ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Machining		
140	HandFinish	2 pcs	11/9/18	11/9/18	0.00	0.07	HandFinish1	5.00	8 FEB 18-11
150	Powdercoat	2 pcs	11/9/18	11/9/18	0.00	0.08	Powdercoat1	re powder coat while	8 FEB 18-11
160	QC	2 pcs	11/9/18	11/9/18	0.00	0.00	QC3		38
170	Packaging	2 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3		9 NOV 0 9 2018
180	QC21-SA	2 Ea	11/9/18	11/9/18	0.00	0.00	QC21		21

Part Op Descriptions: 150 - START TIME: _____ FINISH TIME: _____

NOV 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2571BK	Saddle, Fwd, Out, Black Sandtex	2 pcs (1 ea)	90-Start up Operation	F14323

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2571BK	2	2	2

Allocated Container Detail

Qty	Container No	Location	Init
2	F142323	st403	

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle, Fwd Outboard	0.438Inches + 0.005 - 0.000	0.443 0.438		
2	Saddle, Fwd Outboard	1.745Inches + 0.010 - 0.000	1.755 1.745		
3	Saddle, Fwd Outboard	3.495Inches + 0.010 - 0.000	3.505 3.495		
4	Saddle, Fwd Outboard	1.745Inches + 0.010 - 0.000	1.755 1.745		



Container No: S125425



Part: D2571

Job No: 185933

Serial No/Batch: S125425

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/07/18